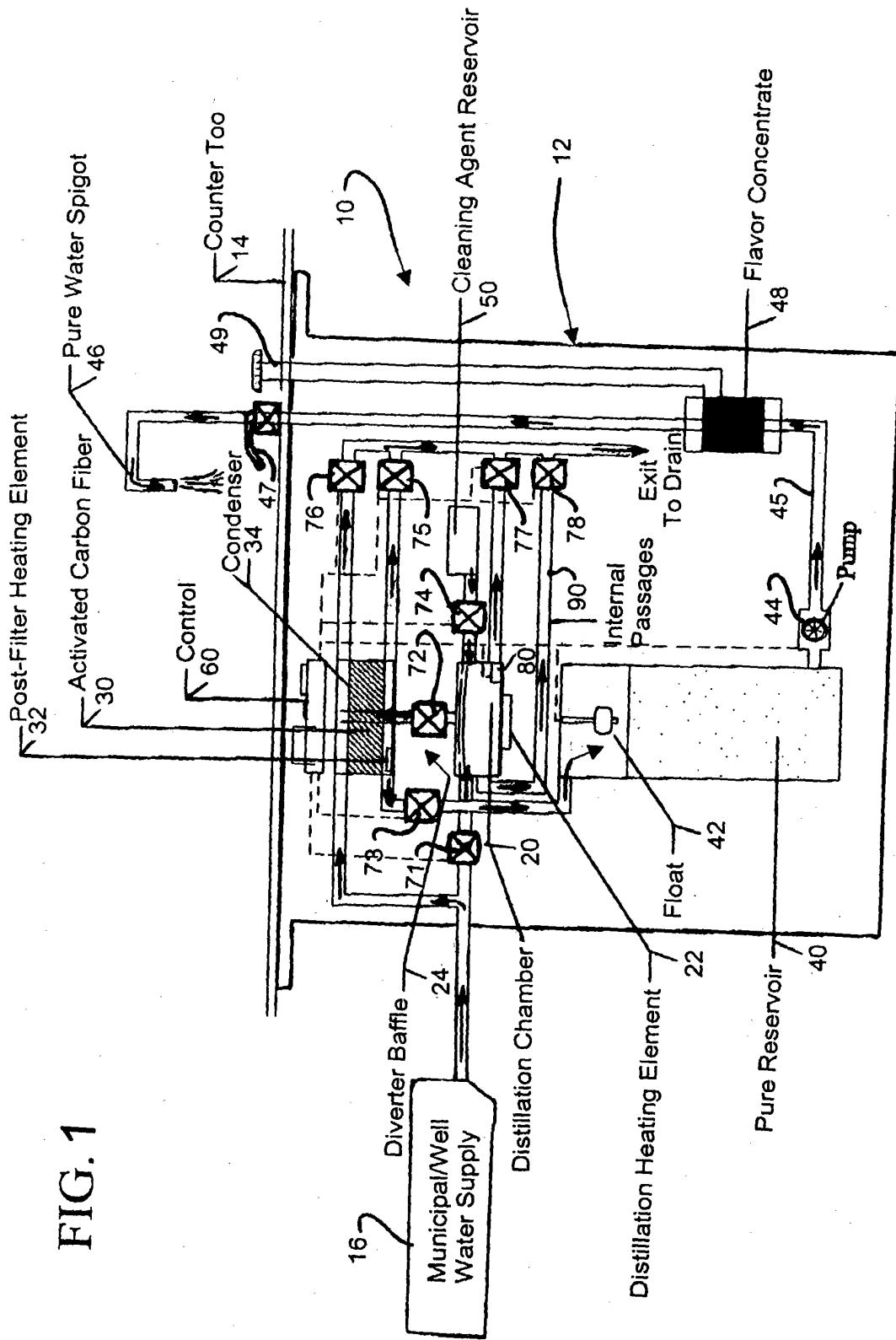


FIG. 1



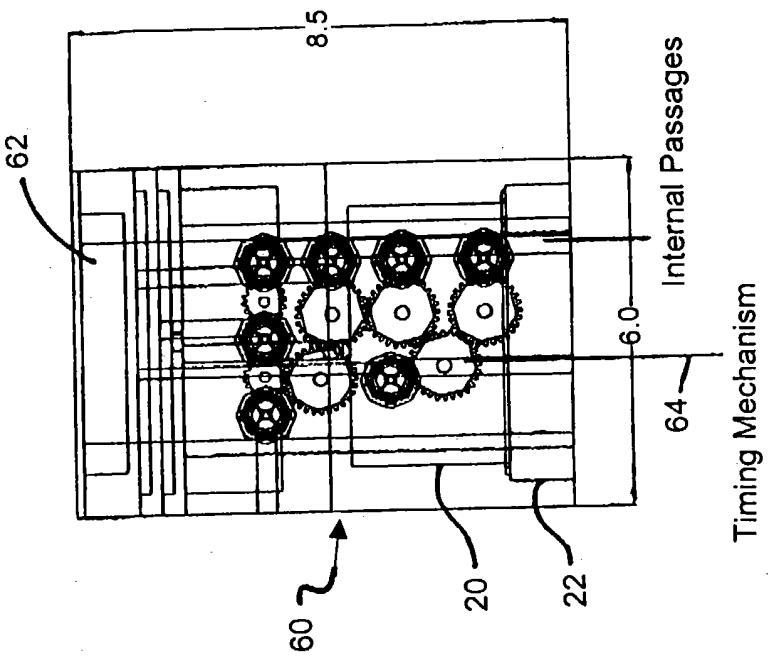


FIG. 3

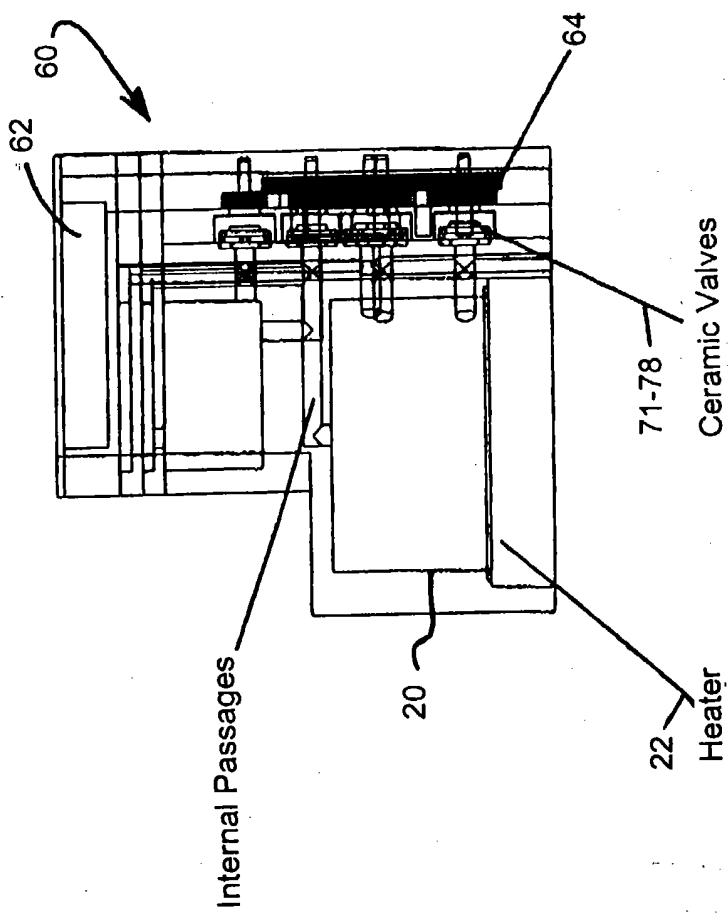


FIG. 2

Valve      Distillation      Wash      Rejuvenation

71	O <sub>A</sub> C <sub>B</sub>	O <sub>D</sub> C <sub>E</sub>	C
72	O <sub>C</sub> C <sub>D</sub>	C	C
73	O <sub>C</sub> C <sub>D</sub>	C	C
74	C	O <sub>A</sub> C <sub>B</sub>	C
75	C	C	O <sub>A</sub> C <sub>B</sub>
76	C	C	C
77	C	O <sub>C</sub> C <sub>E</sub>	C
78	O <sub>A</sub> C <sub>B</sub>	C	C

FIG. 4

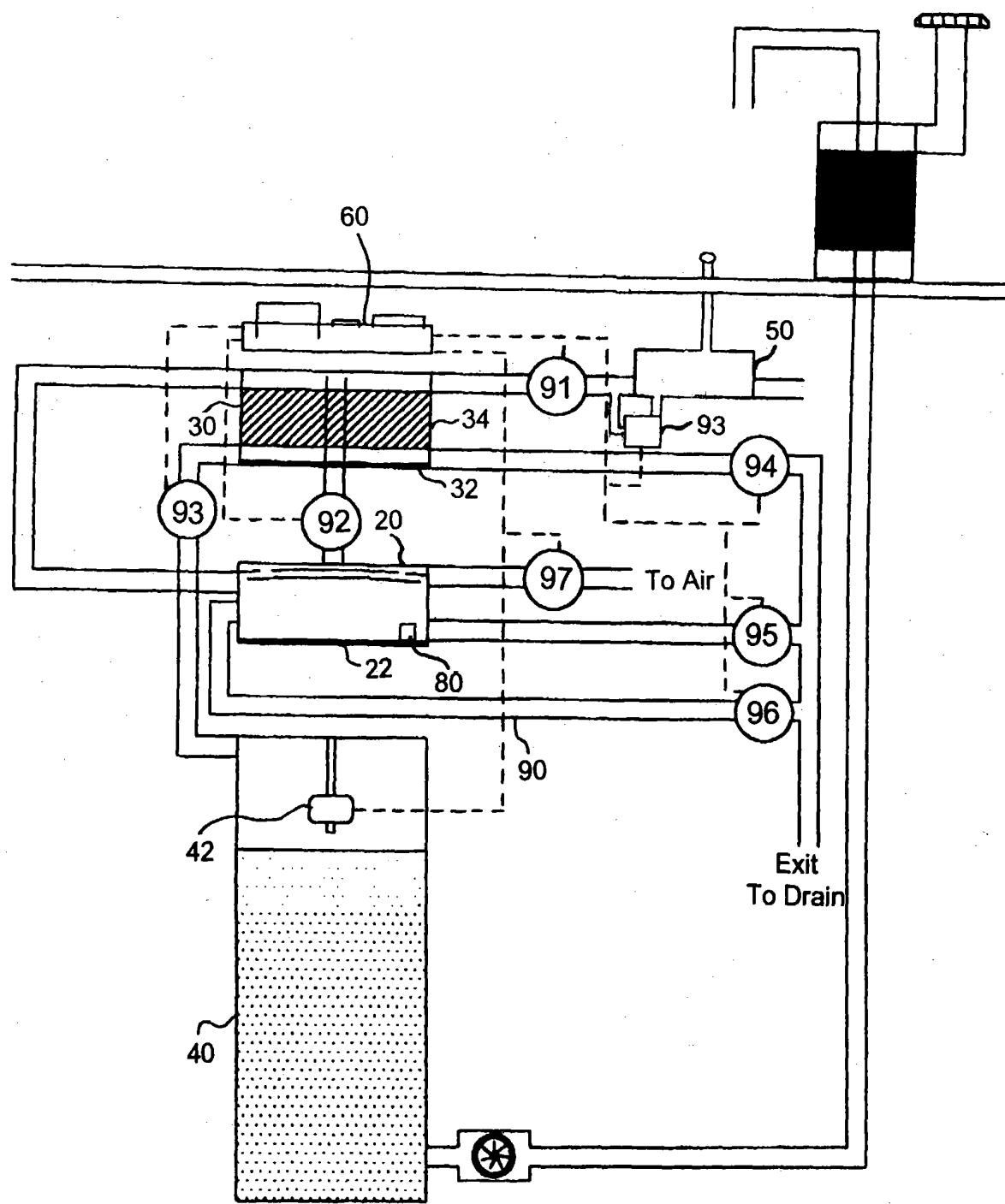


FIG. 5

FIG. 7

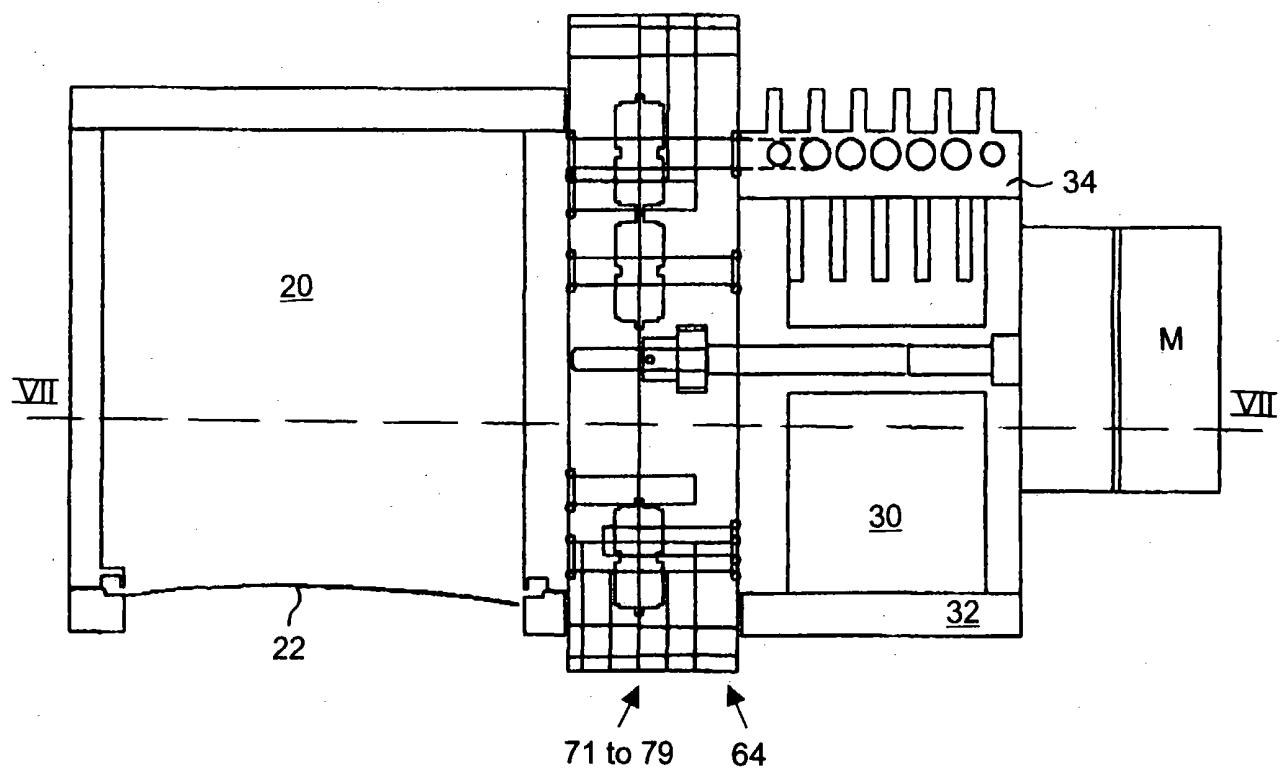
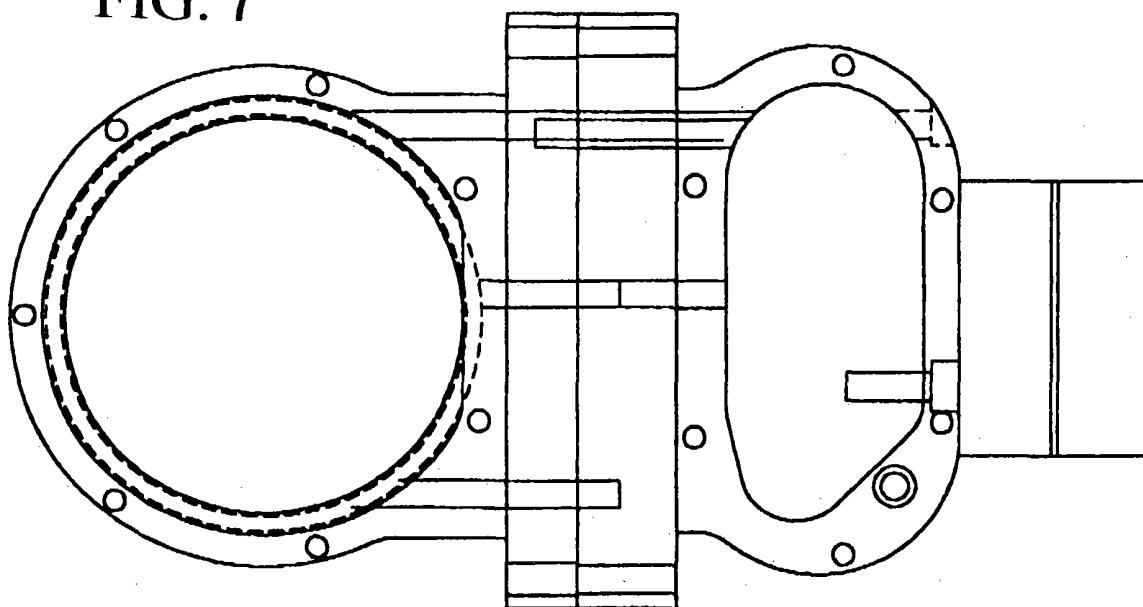


FIG. 6

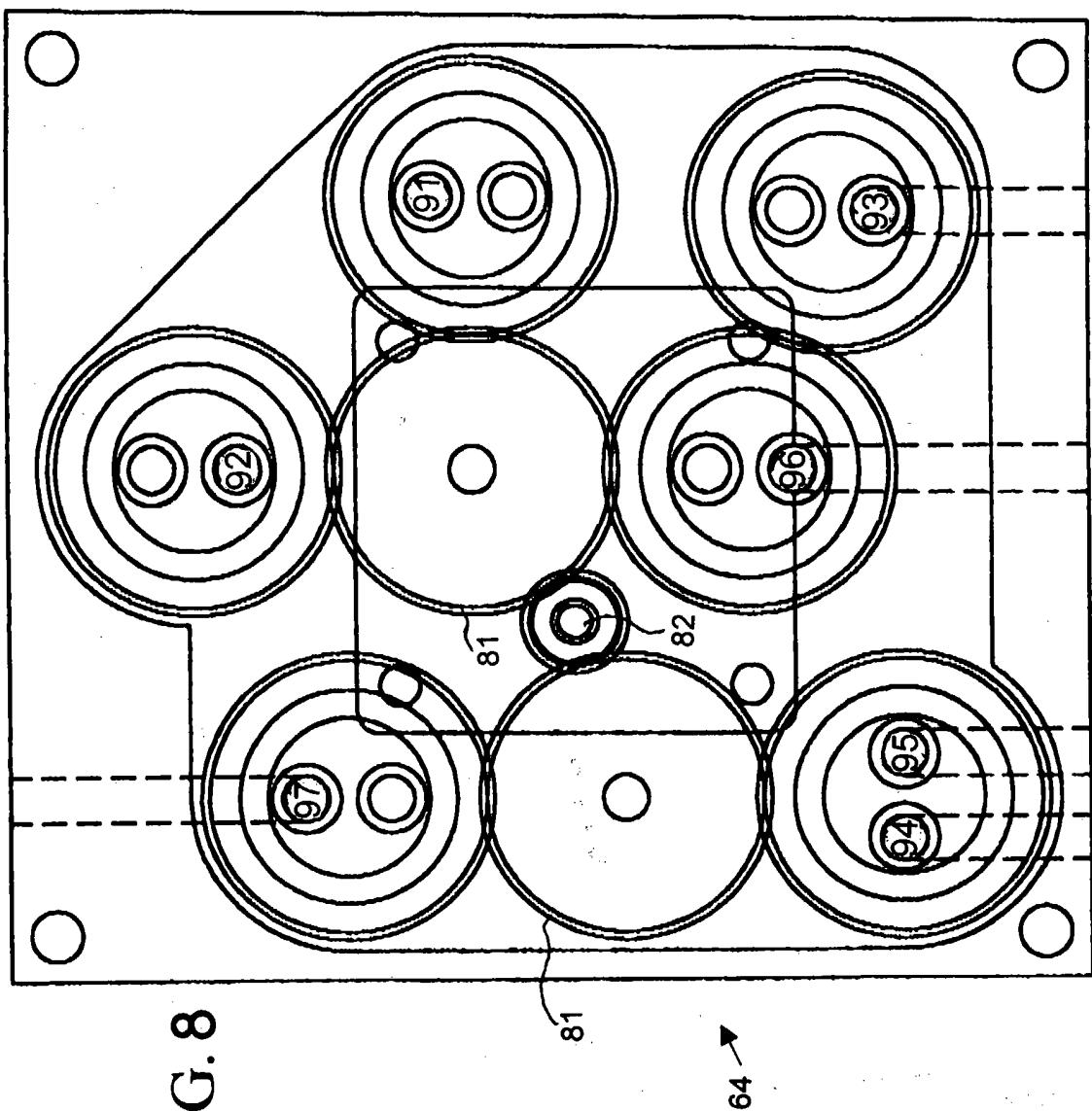


FIG. 8